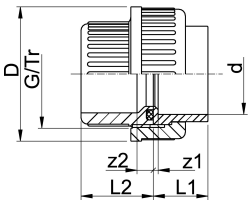
Data sheet

valid from: 4/2/26





Union ABS metric

Model:

- Union Bush: Solvent cement socket metric / BS inch
- Union End: Solvent cement socket metric / BS Inch
- Gasket: O-ring EPDM code no. 748 410 006-016
- Assembled component including O-ring (see O-ring code for reference)

	d (mm)	Size (inch)	PN (bar)	Code	SP	Weight (kg)
	20		10	**729 510 106**	10	0.035
	25		10	**729 510 107**	10	0.044
	32		10	**729 510 108**	10	0.064
	40		10	**729 510 109**	10	0.130
	50		10	**729 510 110**	5	0.154
	63		10	**729 510 111**	5	0.258
*	75	2 ½	10	**729 510 112**	2	0.469
	90		10	**729 510 313**	2	0.701
	110		10	**729 510 114**	1	1.069
		½	15	**729 511 106**	10	0.035
		¾	15	**729 511 107**	10	0.049
		1	15	**729 511 108**	10	0.070
		1 ¼	15	**729 511 109**	10	0.127
		1 ½	15	**729 511 110**	5	0.220
		2	15	**729 511 111**	5	0.402

	d (mm)	D (mm)	L1 (mm)	L2 (mm)	z1 (mm)	z2 (mm)	closest inch (inch)	Thread size	Size	O-Ring EPDM
	20	43	21	26	4	10	½	1	3.53x20.22	748410006
	25	53	24	29	5	10	¾	1 1/4	3.53x28.17	748410007
	32	60	27	33	5	10	1	1 1/2	3.53x32.93	748410008
	40	74	31	39	3	12	1 ¼	2	5.34x40.65	748410009
	50	83	33	46	3	14	1 ½	2 1/4	5.34x46.99	748410010
	63	103	40	58	3	18	2	2 3/4	5.34x59.69	748410011
*	75	135	47	62	3	18	2 ½	Tr108x5	5.34x81.92	748410014
	90	158	56	69	5	18	3	Tr128x5	5.34x100.97	748410015
	110	158	66	72	5	11	4	Tr154x5	6.99x120.2	748410016
		43	21	26	3	9				
		53	24	29	3	9				
		60	27	33	3	9				
		74	32	39	3	10				
		83	33	41	3	10				
		103	40	48	3	10				

The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

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